

FOOD TECH IN A SYSTEM PERSPECTIVE

Kemal Aganovic

Food Tech Lund

13-14 November 2019

Lund, Sweden



DRYING

SMOKING

SALTING

FERMENTATION

HEAT

N.Appert



G.C.Hahn
1848



L.Pasteur
1857



R.Koch
1876



Van
Ermengem
1895



Esty &
Meyer
1922



R.Rausing
1951



HPP

Van't Hoff
1885



B. Hite
1899



Bridgmen
1904



V Platen
1954



Industrial
Equipment



PULSED
ELECTRIC FIELDS

Electropure
1920



Doeven-
speck
1958



Sale
1967



Krupp
1986



IRRADIATION

Roentgen
1895



Bequerel
1896



Gewürzmüller
1957



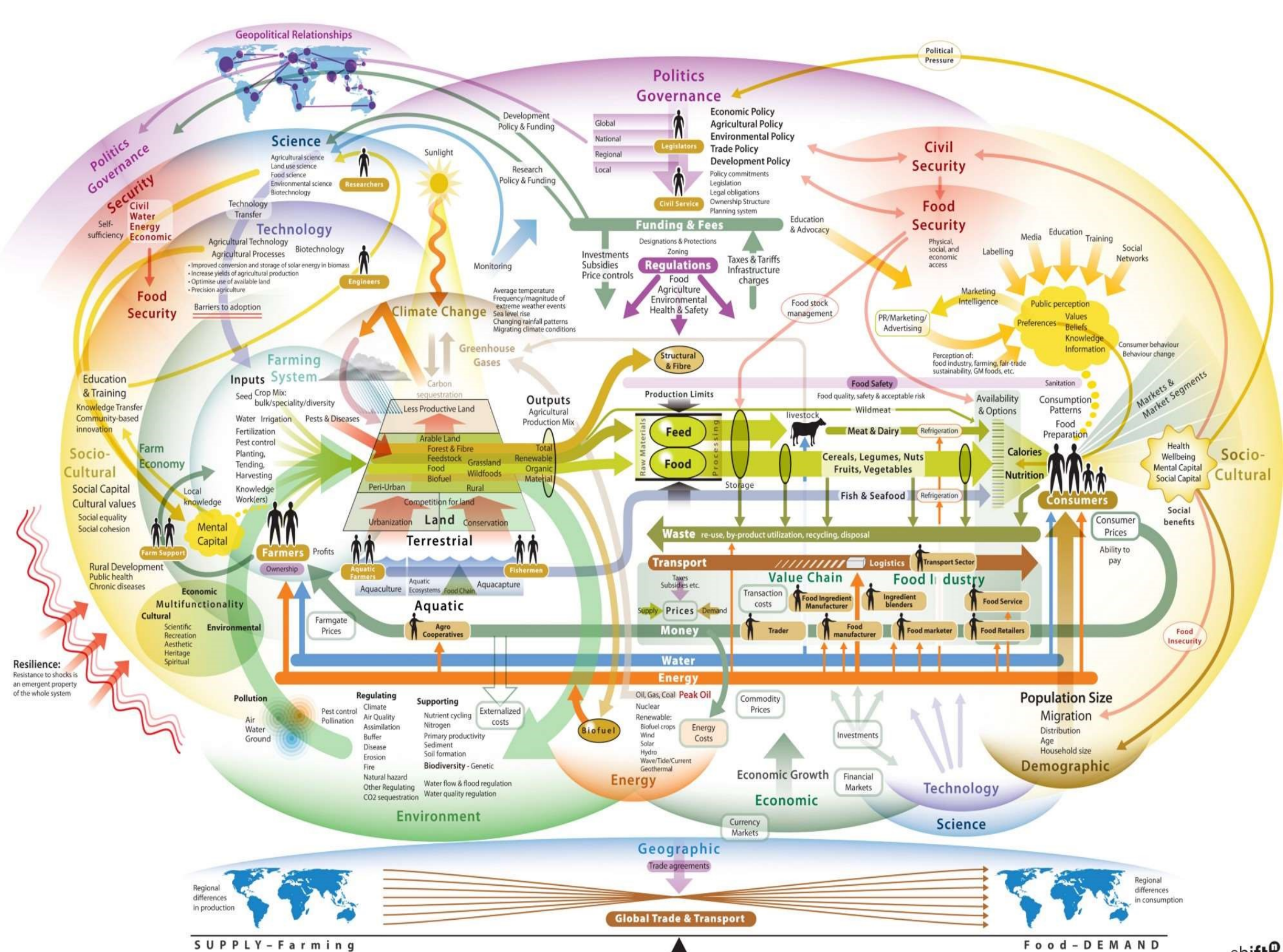
History of Preservation

- 3.000

1.800

1.900

2.000



SUPPLY - Farming

Food - DEMAND

UN GLOBAL SUSTAINABLE DEVELOPMENT GOALS (SDGS)



TOP TRENDS IN FOOD SUSTAINABILITY - GLOBAL CHALLENGES AND CRITICAL NEEDS OF FOOD SCIENCE & TECHNOLOGY



Missions:

1. More diverse and low environmental primary production
2. Design sustainable process and system engineering
(Robotics, 3D printing, short supply chain, reduced water and energy)
3. Reduce waste – reusing side streams
4. Establish complete traceability and safety
5. Provide affordable and balanced nutrition
6. Maximise food impact in health
7. Integrate Big Data, AI, IT throughout food chain



„To sustain a growing population and its health will require all the technology we have today and more“

Adapted from:

<https://futurefood.network>

Lillford & Hermannsson, 2019

21ST CENTURY FOOD SYSTEMS ?

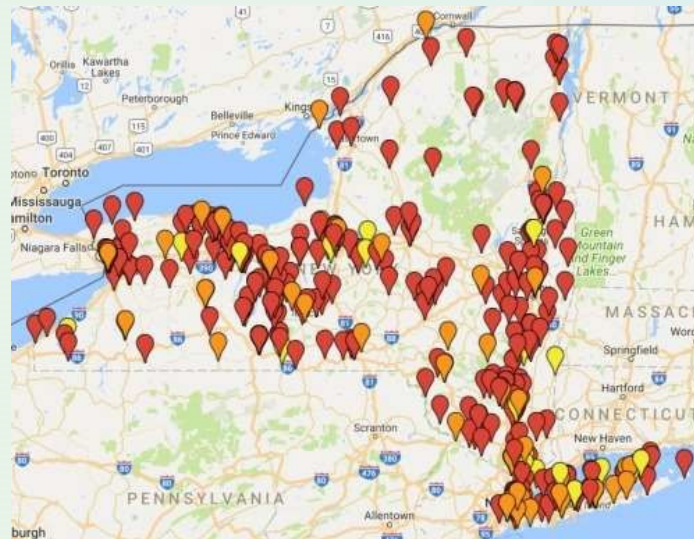


Small-scale food production systems are back in towns



The plantCube.
A smart garden for your
own home.

<https://agrilution.com>



Every Brewery in New York State, Mapped
(2017). <http://brewyorknewyork.com>



www.fox-foodprocessinginabox.eu

„F3-Factory“ in a container
fast, flexible, future



<https://www.process.vogel.de/so-viel-potenzial-bietet-der-modulare-anlagenbau-gal-716925/>

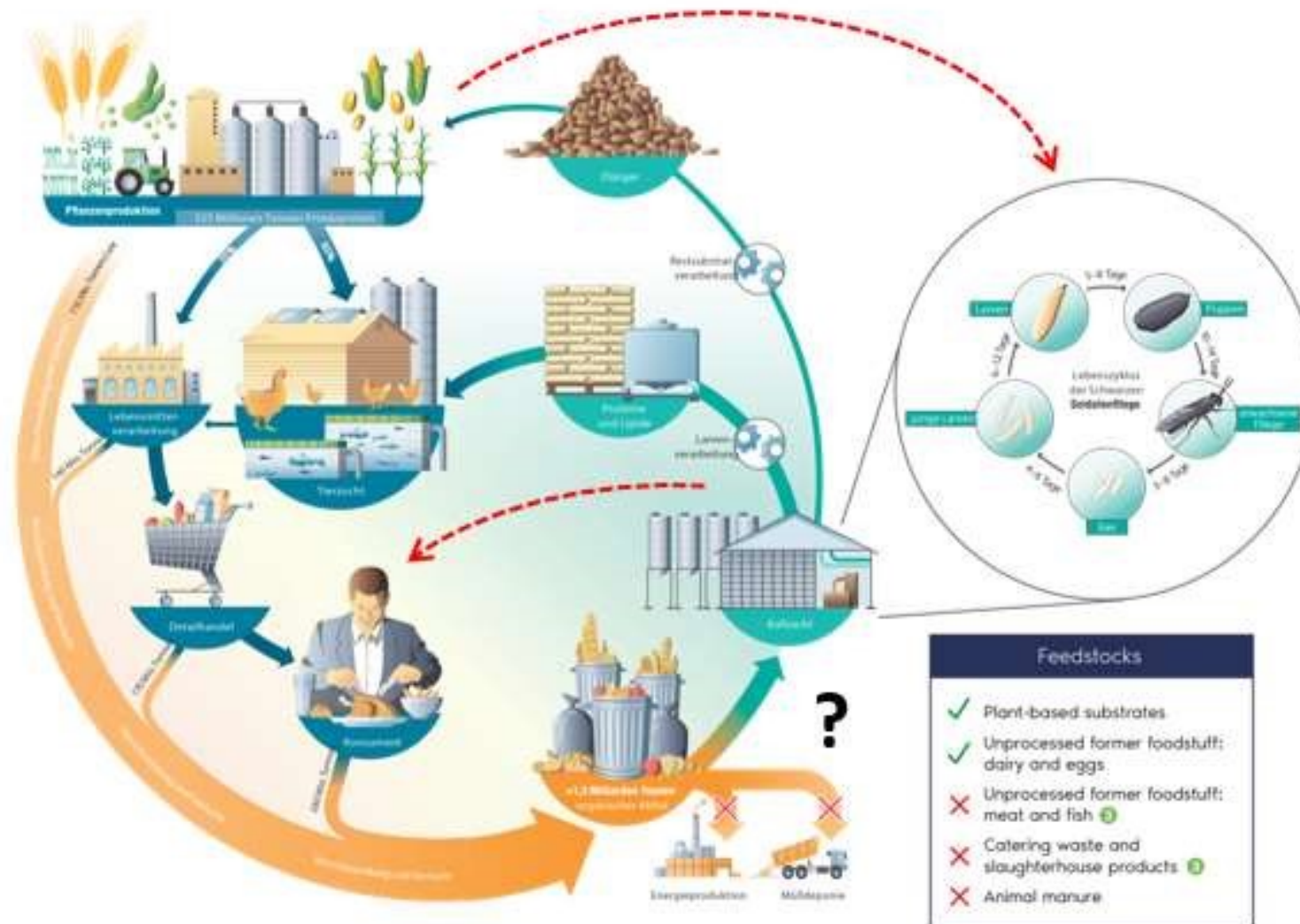
7,242 views | Oct 23, 2019, 05:30pm

Waterworld? Floating Cities Turn Hollywood Sci-fi Into Reality As Sea Levels Rise

www.forbes.com

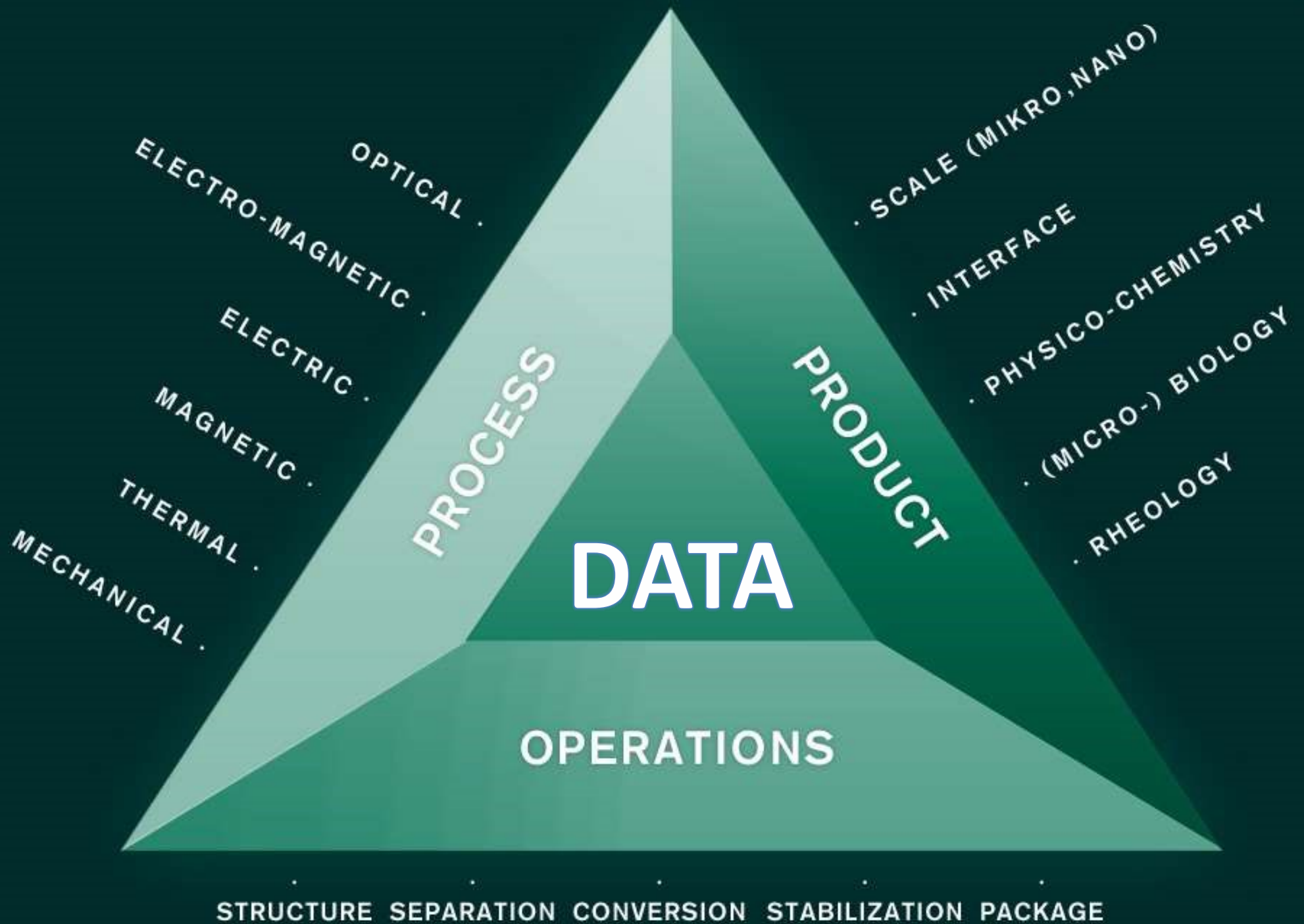


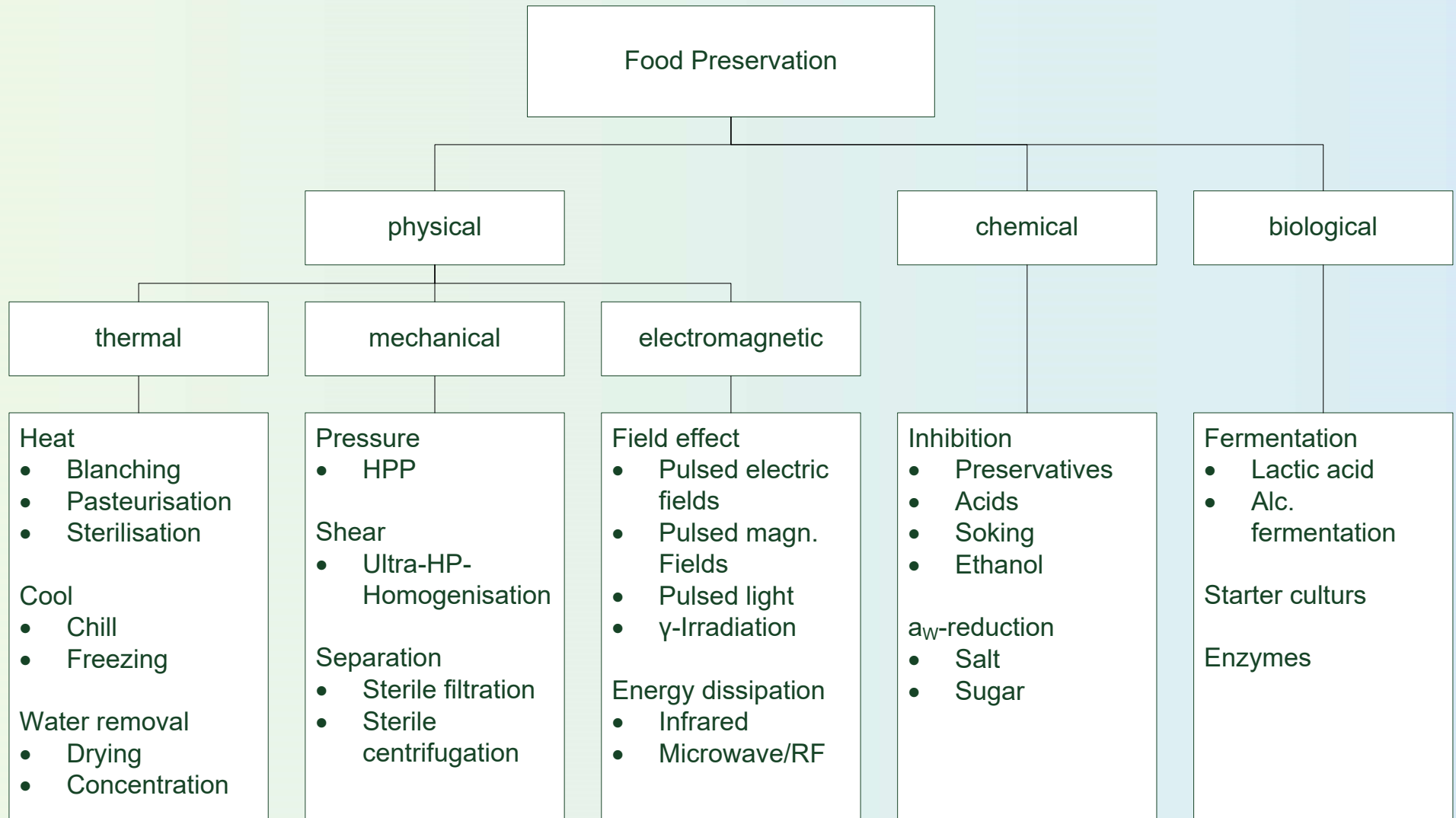
INSECTS AND FEED-FOOD



Source: IPIFF, 2019

FOOD PROCESSING





TECHNOLOGIES FOR GENTLE PRESERVATION, STRUCTURE MODIFICATION AND PROCESS IMPROVEMENT



Emerging, advanced?

- High hydrostatic pressure
- High Pressure Homogenization
- Pulsed and UV light
- Irradiation
- Pulsed electric fields
- Shockwave
- Extrusion
- Ohmic heating
- ...

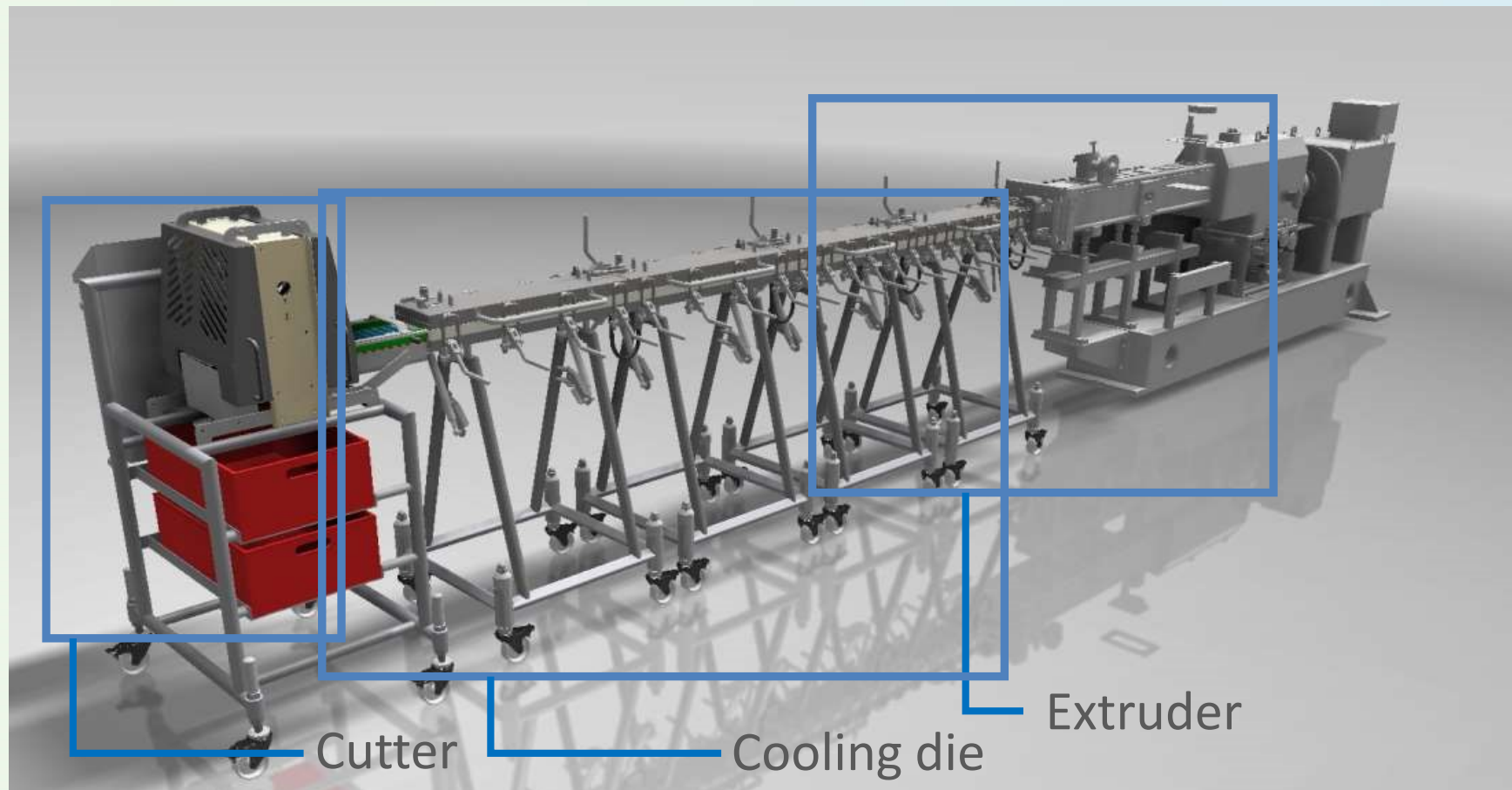


HIGH MOISTURE EXTRUSION



HIGH MOISTURE EXTRUSION

Extrusion setup with cooling die and cutting unit



HIGH MOISTURE EXTRUSION

Application for protein based meat analogues

Structure design by recipe and process parameters



HIGH MOISTURE EXTRUSION

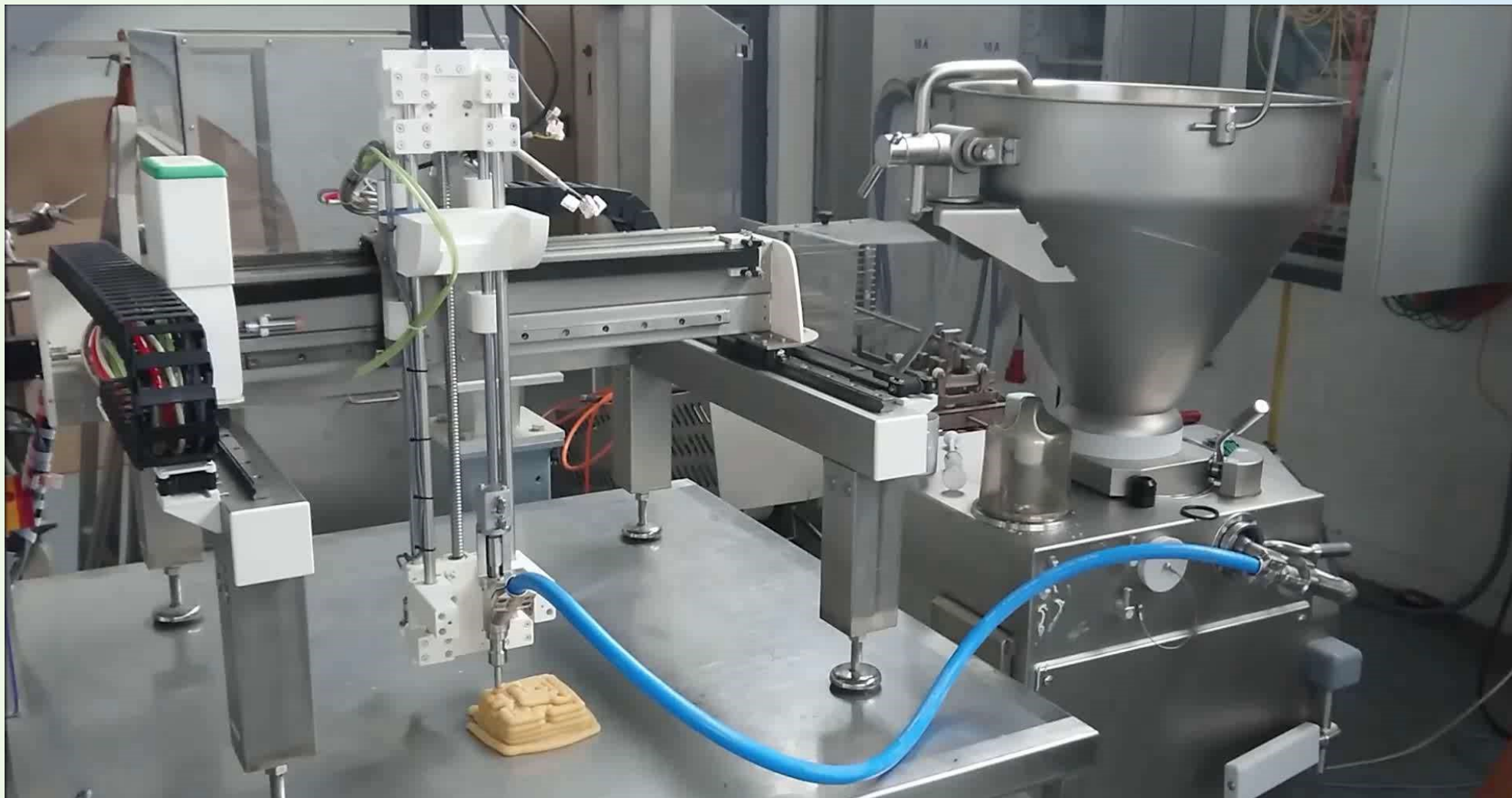


3D FOOD PRINTING

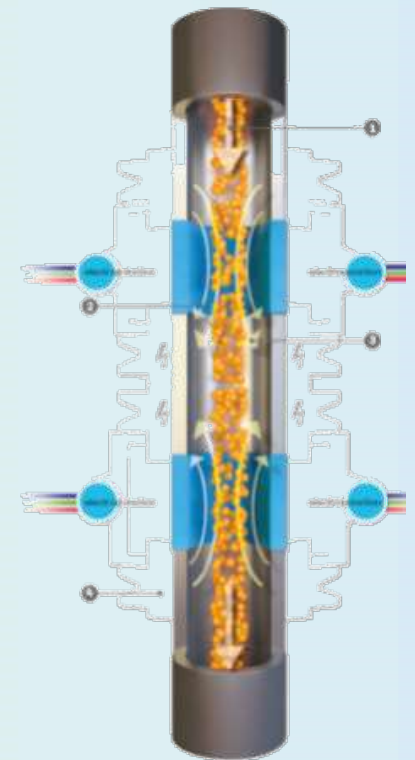
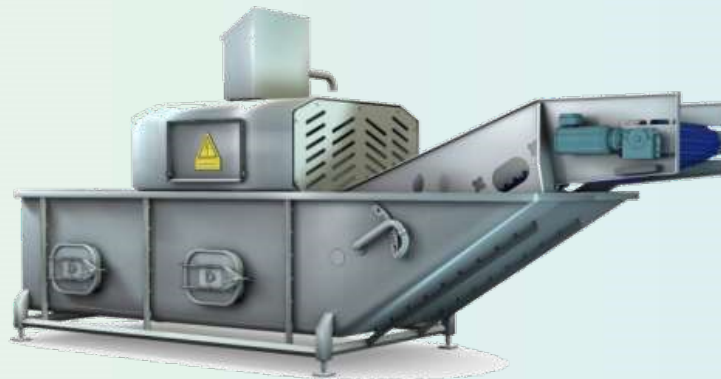


3D PRINTING

Setup for continuous printing mode

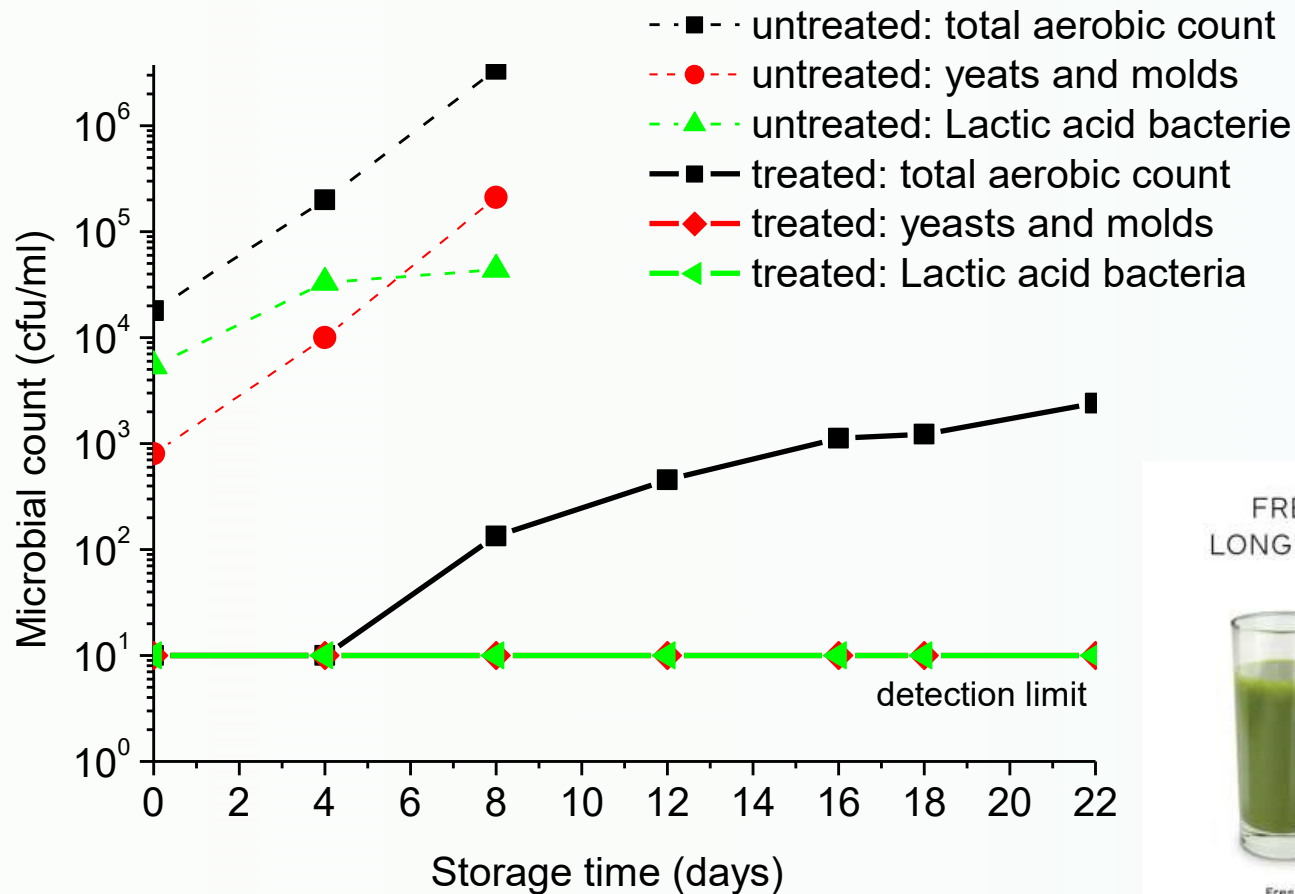


PULSED ELECTRIC FIELDS



PULSED ELECTRIC FIELDS

Electroporation for increased product quality and process efficiency



FRESHER TASTE, BETTER COLOUR AND
LONGER SHELF LIFE WITH ELEA COOLJUICE™



Fresh
Green Juice
3-4 days shelf life



Thermally
Treated
Colour loss
Lower nutritional value
Reduced quality



PEF-treated
with Elea CoolJuice™
Fresh taste
Bright colour
Extended shelf life
Increased market reach
Low temperature processing
Retained nutritional value
Energy savings

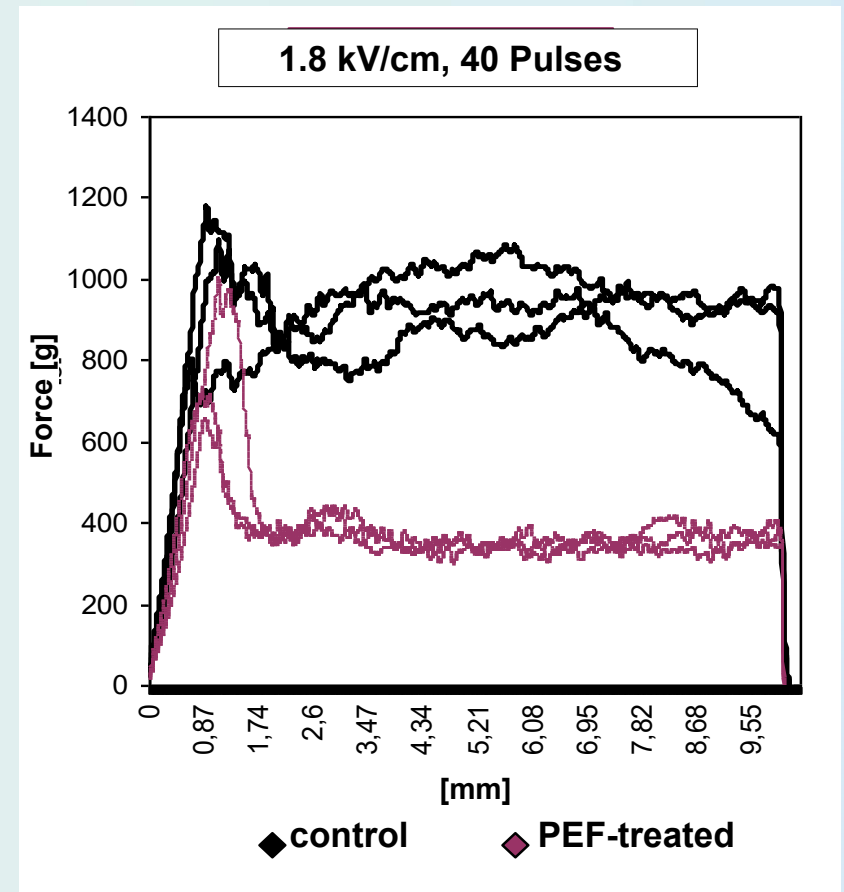
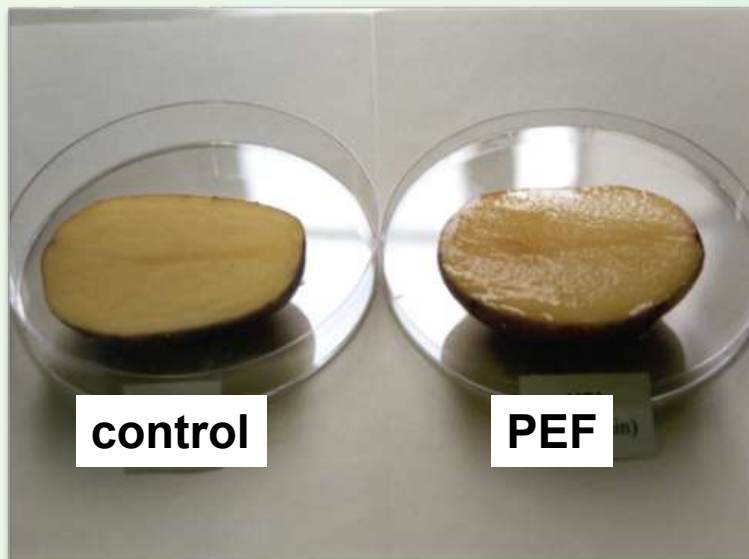


PULSED ELECTRIC FIELDS

Electroporation for increased product quality and process efficiency

Softening of tissue by loss of turgor pressure

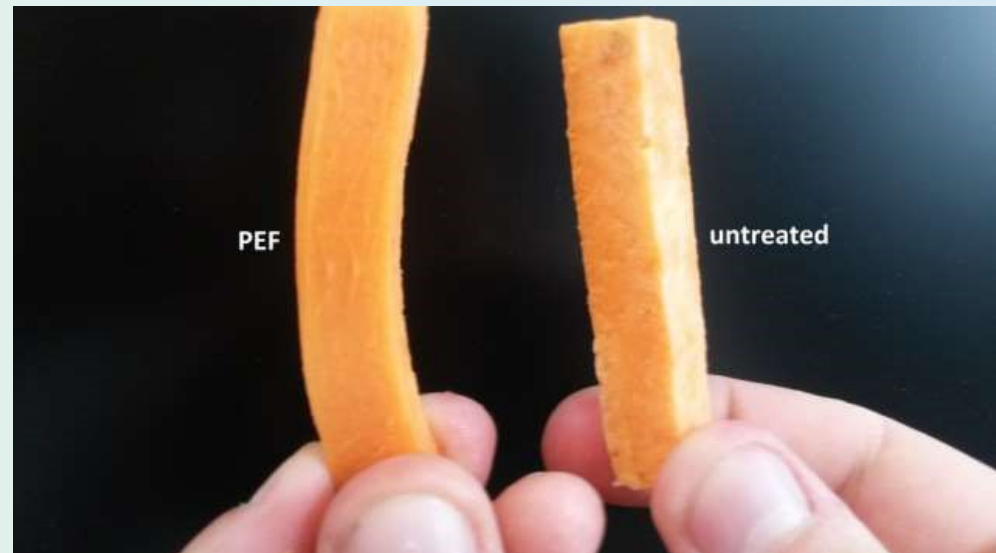
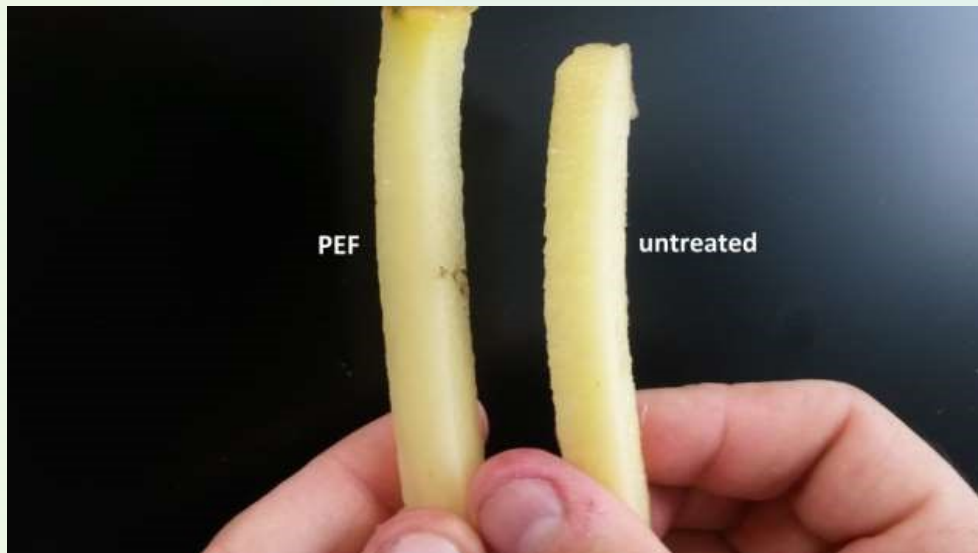
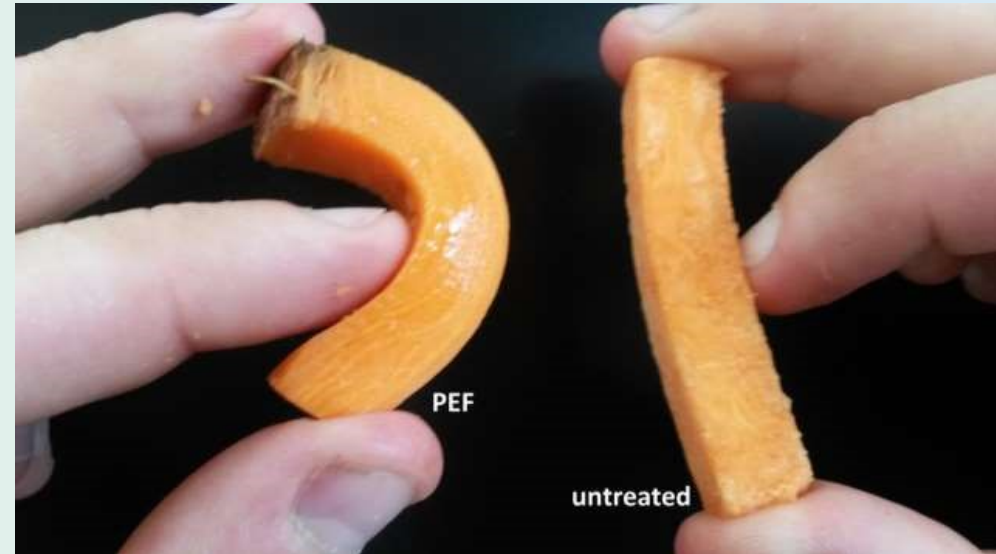
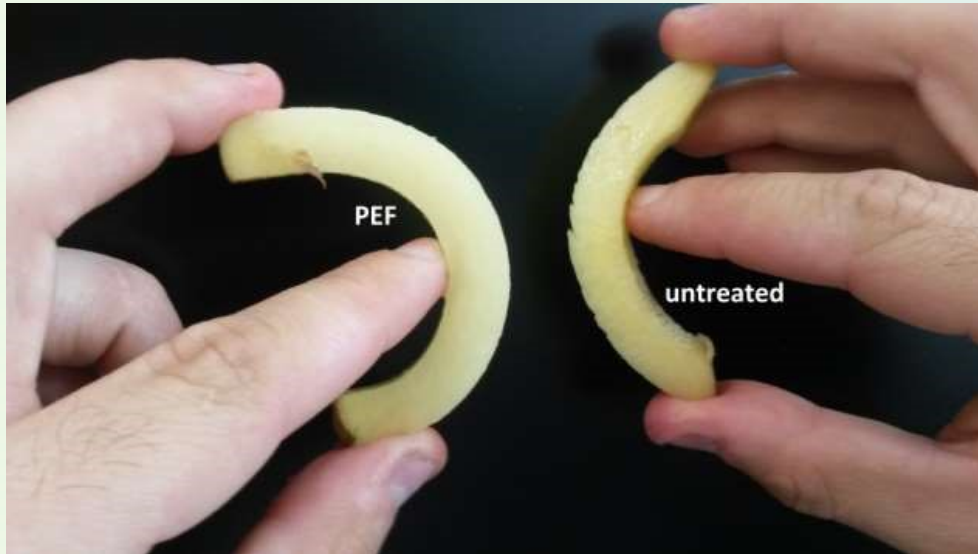
Improvement of cutting
Smoother surface



Cutting force for potato tissue after a PEF-treatment

PULSED ELECTRIC FIELDS

Electroporation for increased product quality and process efficiency



BENEFITS FOR POTATO PROCESSORS



LESS HEAT



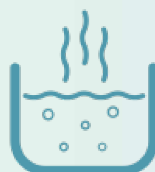
LESS FRACTURE



LESS OIL UPTAKE



LOW ENERGY USE



REDUCED BLANCHING TIME



LESS BROWNING



New amazing shapes are great with PEF.

PULSED ELECTRIC FIELDS - ENHANCED DRYING

Reducing drying time and enhancing colour

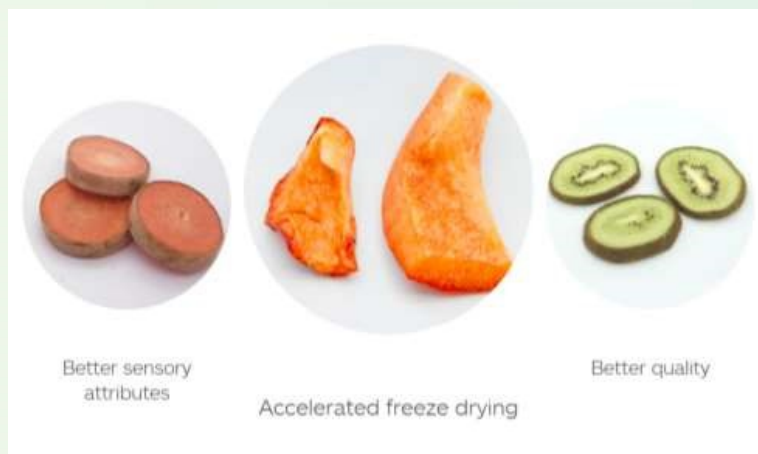


Fig. 3 Residual moisture of untreated and PEF treated ($E = 1.07 \text{ kV/cm}$, $W = 4 \text{ kJ/kg}$) onions at different drying temperatures for a total drying period of 300 minutes or the necessary time to dry the samples to a M_r of 7 %.

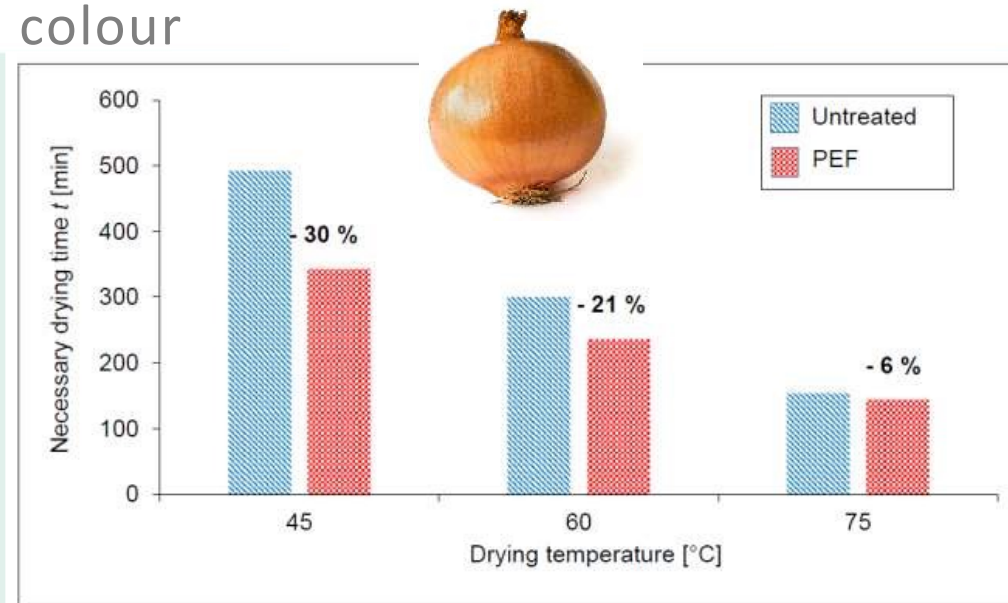
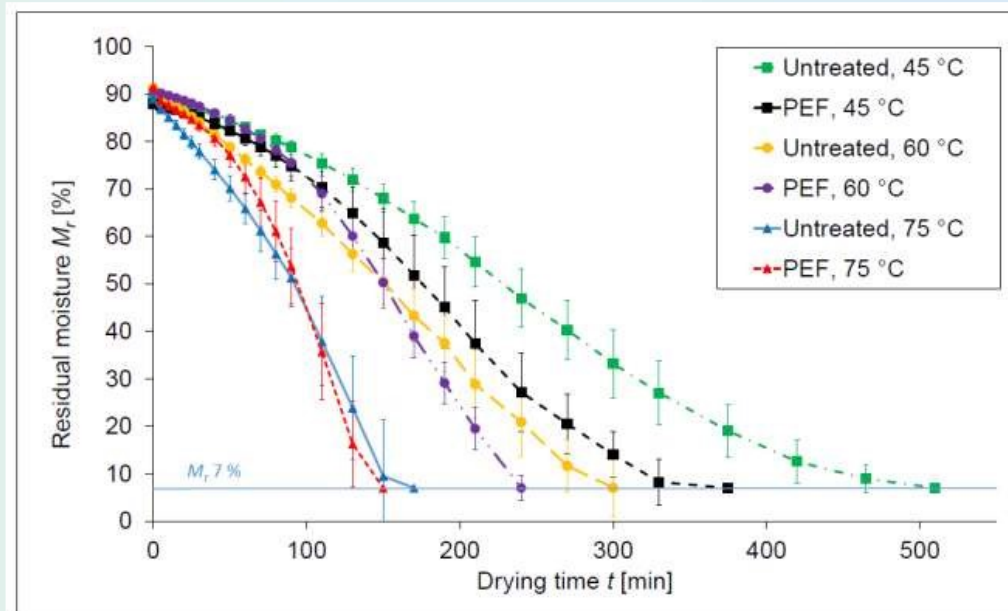


Fig. 4 Influence of different drying temperatures on the drying time of untreated and PEF treated onions dried to a M_r of 7 %.



HIGH HYDROSTATIC PRESSURE

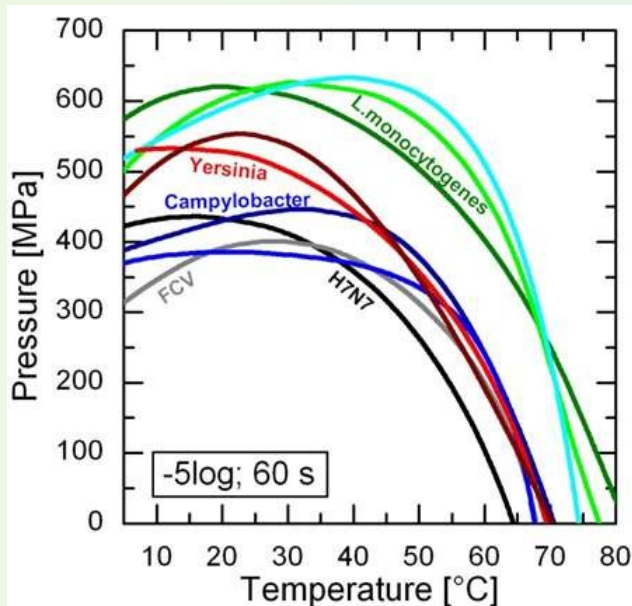


HIGH HYDROSTATIC PRESSURE



Gentle preservation and structure modification

- The uniaxial force F is split into multiaxial compressive forces – isostatic pressure applied
- No shear forces in isotropic bodies – uniform pressure
- Reversible compression
- The pressure transmission is instantaneously
- Inactivation of microorganisms and enzymes



MARKTANTEILE VON FRUCHTSÄFTEN NACH CLAIM SHARE OF JUICE DRINK LAUNCHES PER CLAIM 2014



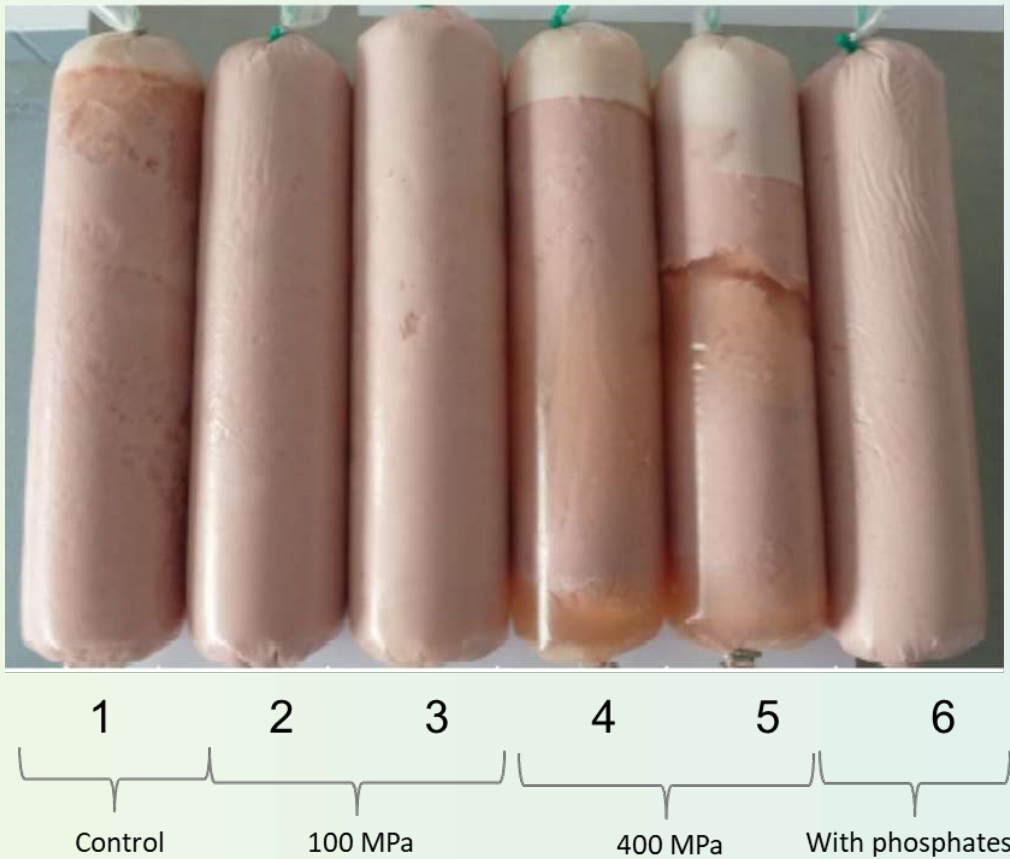
Quelle / Source: Innova Market Insights, 2015. Foto / Picture: IStock

HIGH HYDROSTATIC PRESSURE



Gentle preservation and structure modification

Functionalization of raw meat by HPP treatment for salt reduction in cooked sausage

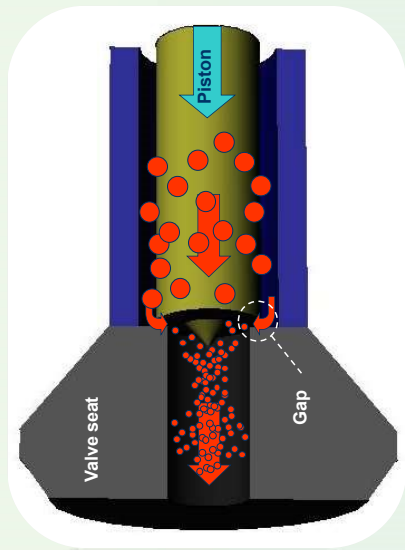


Functionalization of raw meat by HPP treatment for fat replacement in salami sticks



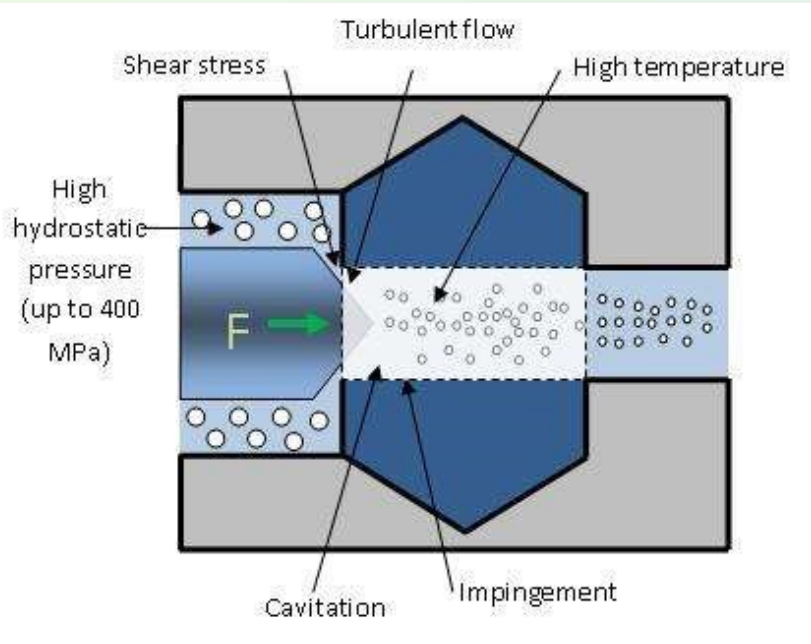
Nutrition's per 100 g
Protein: 48,0 g
Fat: 10,0 g
Energy: 312 kcal / 1280

ULTRA HIGH PRESSURE HOMGENISATION



HIGH PRESSURE HOMOGENISATION

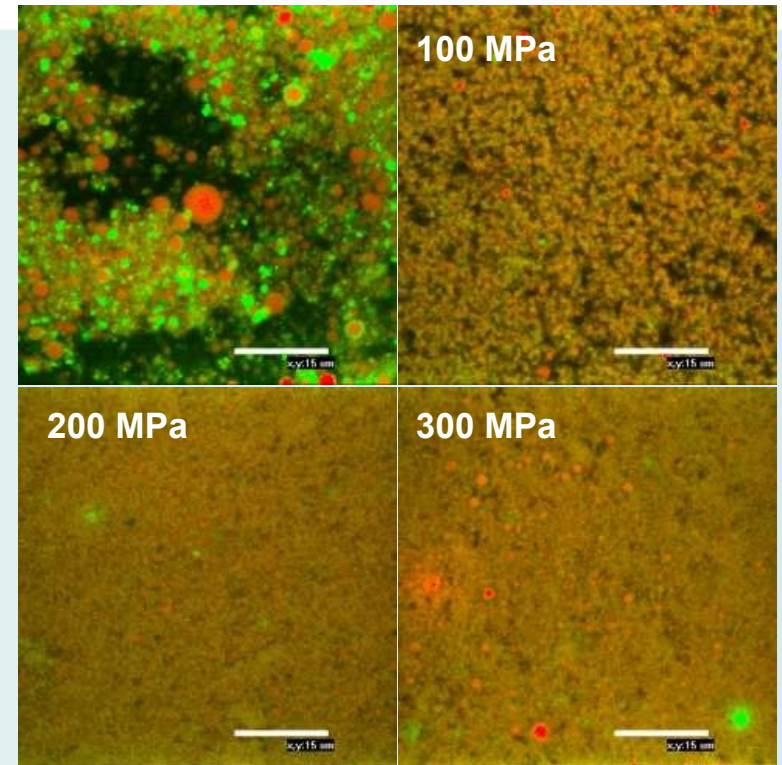
Continuous dynamic high pressure



Low fat mayonnaise

- 56% water
- **28% fat**
- 6% egg yolk
- Sugar, mustard, acid ...
- No thickeners!

Various physical phenomena simultaneously affecting a fluid during HPH



Confocal laser scanning microscopy (CLSM)



100 MPa



200 MPa

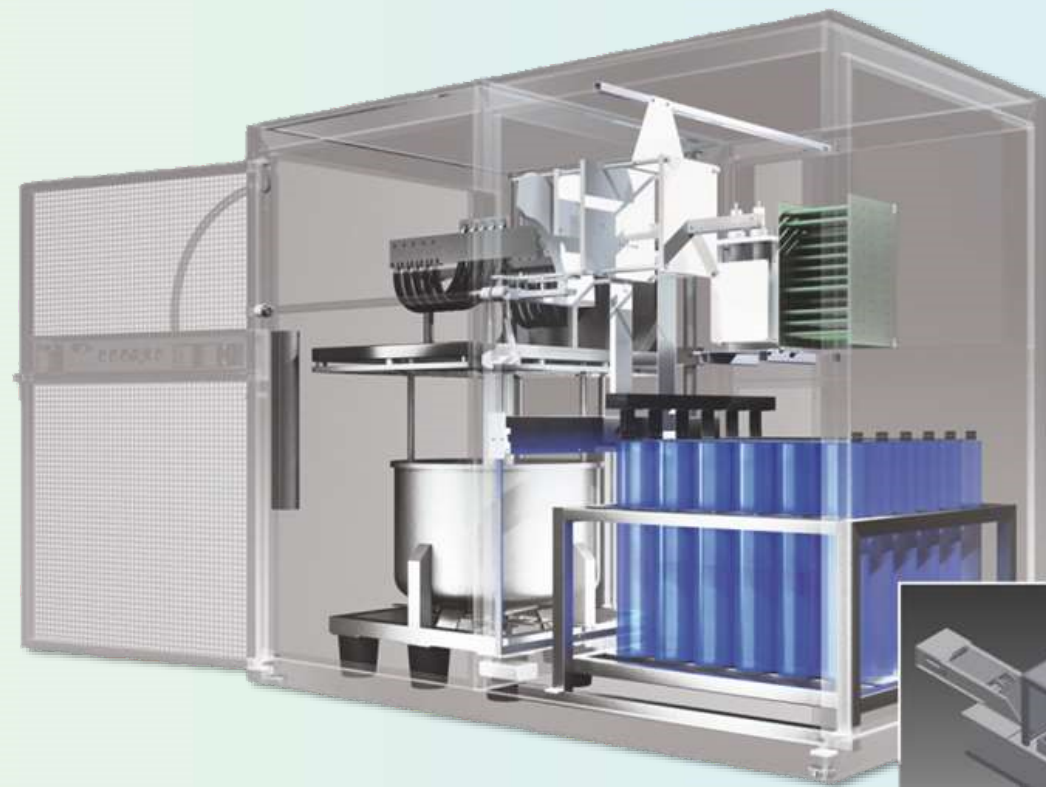


300 MPa



350 MPa

SHOCKWAVE PROCESSING

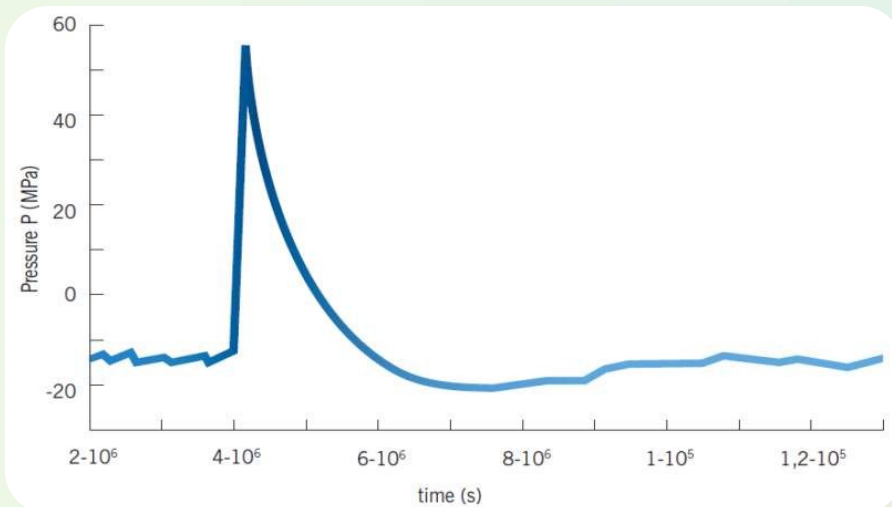
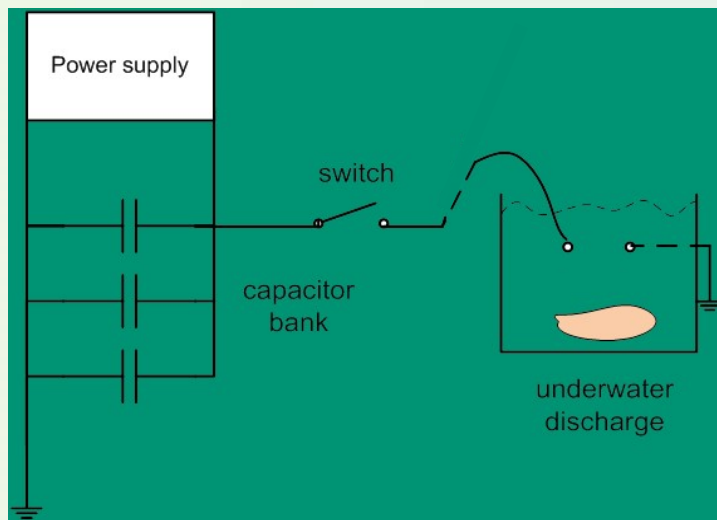


SHOCKWAVE

Hydrodynamic high pressure



High pressure levels but at μs timescale

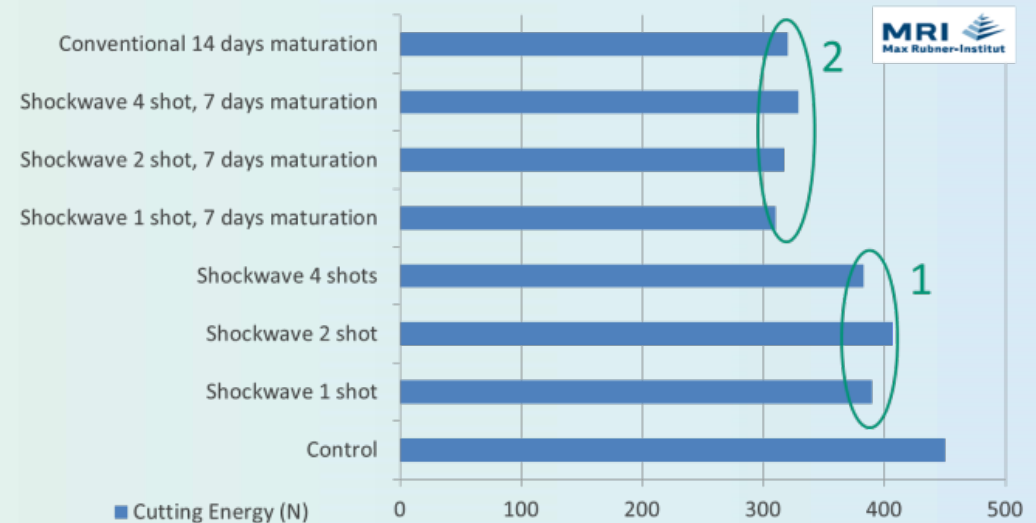


Pork silverside



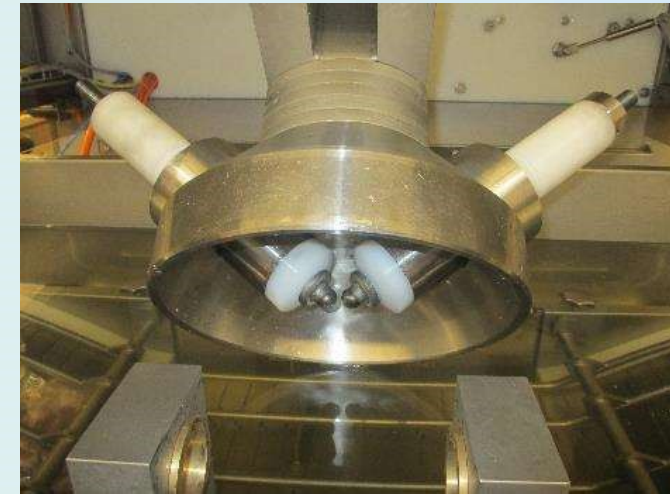
TEXTURE	Shearing force	
	Average (N)	Std (N)
Shockwave-treated	50.8	8.8
Control	70.7	10.8
Improvement	% 28.1	

Reduced resistance in samples treated by shockwave ($P < 0.05$)



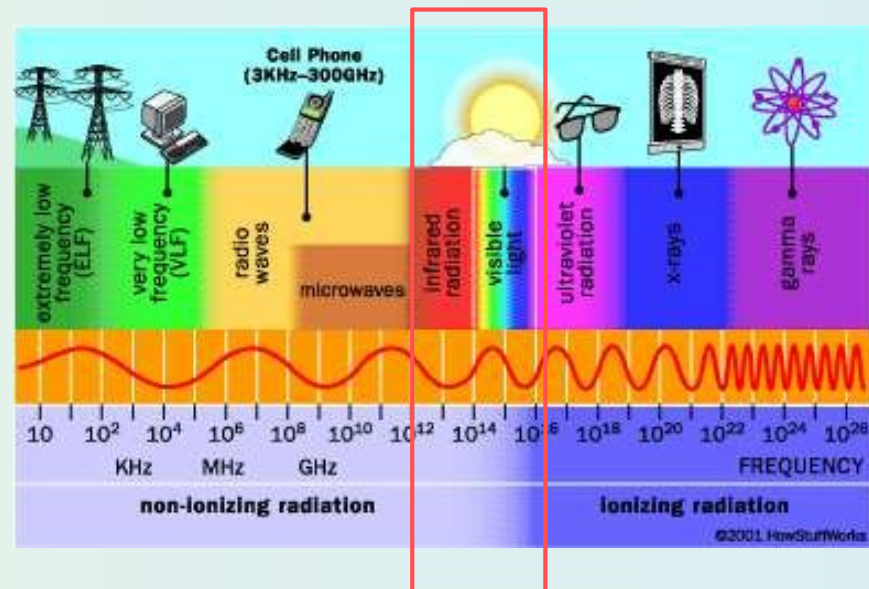
SHOCKWAVE

DIL Design



Continuous system for meat tenderisation

LIGHT AND E-BEAM FOR SURFACE DECONTAMINATION



LIGHT SYSTEMS

Surface decontamination using pulsed light



Surface decontamination of packed product

- No toxic substances
- Decontamination using UV, PL
- Contact-free
- Continuous process from all sides
- Treatment in packaging
- Moderate costs



Continuous UV light (DIL)



Pulsed Light (Xenon)



FOOD IRRADIATION

Decontamination using irradiation



DIL linear accelerator for R&D
Treatment of pallets or bulk material

Type CIRCE III

Acceleration energy	max. 10 MeV
Irradiation power	max. 10 kW
0,25 to 50 kGy	(max. dose for food 10 kGy)
Irradiation direction	vertical down
Irradiation area	75x75 cm
Belt speed	1000 mm/s

OHMIC HEATING

Food processing by advanced heating



Heating by the passage of electrical current through an object of a certain resistance, where so that heating is by internal heat generation

OH applications

- Thawing, tempering
- Pasteurisation – sterilisation
- Cooking (e.g. sausage), Blanching (vegetables),
- Pre – treatment for extraction
- Evaporation – dehydration
- Suitable for liquid, solid and solid – liquid mixtures



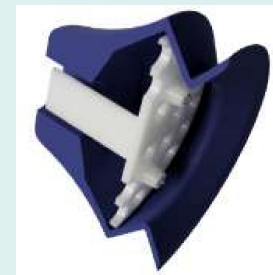
AUTOMATION AND ROBOTIC

Motivation for automation:

- Costs
- Working conditions
- Hygiene

Challenges:

Variety of foods and development of suitable grippers

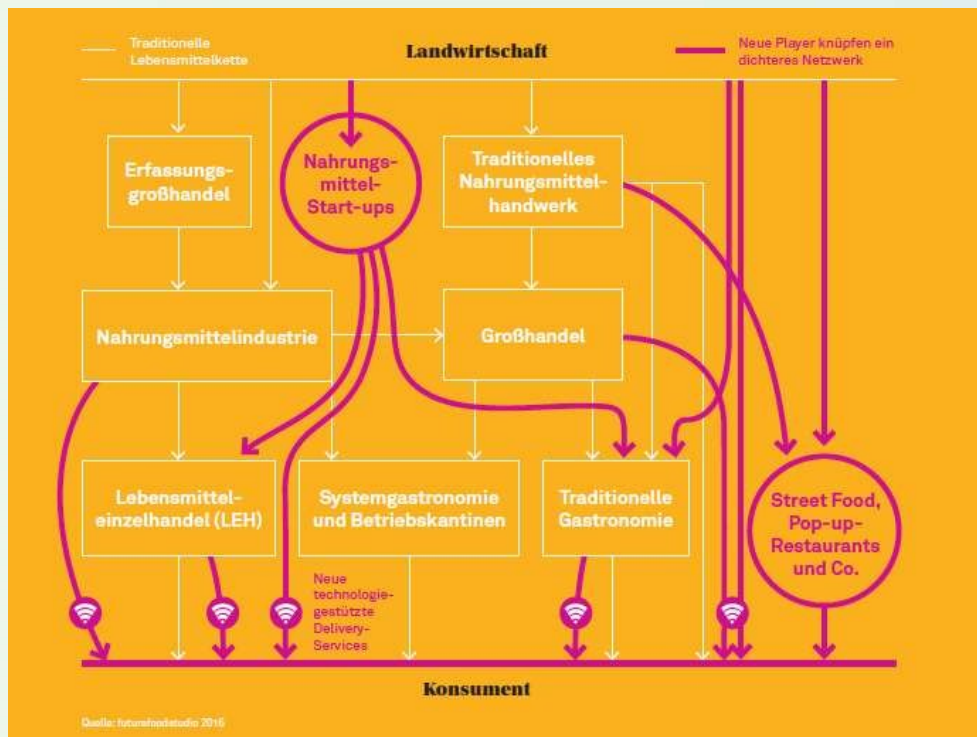


START-UPS

LABORATORIES OF THE FUTURE

- Change and Trends develop outside
- Young Entrepreneurs and people outside of the branch can identify the gaps and weaknesses of the system often better and earlier
- Take unbiased actions
- Flexible and often outside of the box thinking, but from a consumer perspective

ZukunftsInstitut, 2016



Quelle: futuristisches Institut 2016

SMALL PLAYERS, BIG IDEAS

Small companies, addressing niche markets with personal stories and innovative products, are transforming the industry.



SMALL INNOVATORS AMP UP ARTISAN SNACKS

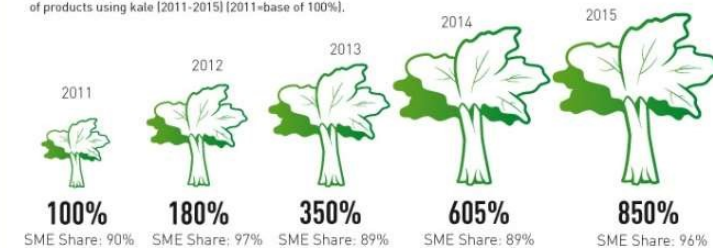
+9% ...increase in global savory/salty snacks product launches containing ancient grains and/or legumes (2015 vs. 2014).

U.S. CONSUMERS ARE OPEN TO BEERS FROM SMALL BRANDS

16% Just 16% U.S. consumers prefer big brands when purchasing beer, because: "they are used to the product or always bought that brand."

SMALLER PLAYERS CATAPULTED KALE INTO THE MAINSTREAM

Growth in the use of kale in new products & SME share of products using kale (2011-2015) (2011=base of 100%).



Due to its image as a **super veg**, kale has been on-trend the last few years. Small and medium companies (**SMEs**) have largely been behind its growth, launching products, such as **kale chips** and **kale juice drinks**.

SMALLER COMPANIES: DARING & DISRUPTIVE INNOVATION



Innova Market Insights, 2016



Thank you for your attention!

Name: Dr. Kemal Aganovic
Phone: +49 5431.183-447
Mail: k.aganovic@dil-ev.de

DIL Deutsches Institut für Lebensmitteltechnik e.V.
Prof.-von-Klitzing-Str. 7
D-49610 Quakenbrück
www.dil-ev.de